# **Dilute solution properties of methyl**   $methacrylate-*acrylonitrile*$ **copolymer (MA 1 )**

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This paper deals with studies on the dilute solution **properties of** methyl methacrylate-acrylonitrile **copolymer of 0.289 mole fraction** *(mf)* **of acrylonitrile composition.** Mark-Houwink parameters **for this copolymer have been evaluated in acetonitrile (MeCN), 2-butanone (MEK), dimethylformamide**  (DMF) and 3,-butyrolactone (3,-BL). The solvent **power is** found to be in the **order of** MEK < MeCN < DMF < 7-BL at 30°C. Herein, probably for the first time, the steric factor for the copolymer **is found**  to be lower than that for the parent homopolymers and the excess interaction parameter,  $\chi_{AB}$  is found to be negative. This probably suggests that the units are compatible to each other.

The behaviour of copolymers in solution is very complex compared to that of their parent homopolymers. Earlier studies of their solution properties have been mainly directed<br>towards the study of the styrene/methyl methacrylate co. Light scattering measurements were carried out at 30<sup>°</sup>C towards the study of the styrene/methyl methacrylate co-<br>
with green light  $(\lambda = 5460 \text{ Å})$  using a Brice–Phoenix light polymer<sup>1,10</sup> system where styrene is a non-polar unit. The with green light ( $\lambda$  = 5460 A) using a Brice-Phoenix light theory developed by Stockmover at al.<sup>1</sup> could successfully scattering photometer (Type 1000-D) over theory developed by Stockmayer *et al.* <sup>1</sup> could successfully scattering photometer (Type 1000-D) over the angular<br>range of 45° to 135° with a cylindrical cell. The instrument explain the properties of this system. More recently, this range of 45 to 135 with a cylindrical cell. The instrument<br>theory has been extended to explain the properties of other was calibrated with well purified and disti theory has been extended to explain the properties of other copolymer systems such as styrene–acrylonitrile copolymer<sup>2</sup>. ( $R90 = 16.5 \times 10^{-6}$  cm<sup>-1</sup>). The solutions were prepared in<br>However, very little work has been done on the copolymer<br>murified and freshly distilled solvents a However, very little work has been done on the copolymer<br>systems like methyl methacrylate/acrylonitrile (MMA = AN) solutions were rendered dust-free by repeated filtration. The systems like methyl methacrylate/acrylonitrile (MMA-AN) solutions were rendered dust-free by repeated filtration. I<br>conclumer<sup>7</sup> where both the constituents are notar. The concentration  $(2 \times 10^{-3} \text{ to } 0.5 \times 10^{-3} \text{ g/ml})$ copolymer<sup>7</sup>, where both the constituents are polar. The concentration (2 x 10  $\frac{1}{2}$  x 10  $\frac{1}{2}$  by successive dilution. nature of the intramolecular interactions may be quite dif-

we report the results of these studies on a copolymer of gramme was report the results of these plots. 0.289  $mf$  of AN, denoted as MA1.

MA1 was prepared by the solution polymerization also be due to the fact that, for such a small difference in  $\frac{1}{2}$  the refractive indices of the parent homopolymers itself method using benzoyl peroxide (0.05 mol %) as the initiator, the reflactive indices of the parent homopolymers itself<br>(i.e. 0.025), the Bushuk–Benoit theory<sup>6</sup> is no longer effec-<br> $(1.9025)$ , the Bushuk–Benoit theory<sup>6</sup> i MA1 was fractionated using acetonitrile-di-isopropylether  $\frac{(1.6, 0.025)}{1.00}$ , the Bushuk-Benoit theory 6 is no longer effec-<br>as the schematics a column  $\frac{1}{2}$  for a coas the solvent/non-solvent system. The  $\gamma$ -values ranged from 0.363 to 0.535. The details of the preparation of the co-<br>noting to in a copolymer of poly(ethylene oxide) and polycarbonate. polymer, and the criteria for selecting this solvent/nonsolvent pair, have been described elsewhere<sup>3</sup>. The fractiona-<br>solvent pair, have been described elsewhere<sup>3</sup>. The fractiona-<br>tering of copolymer solutions were carried out in MeCN tion was effected with respect to molecular weight only.

## *Specific refractive index increment*

The specific refractive index increment *(dn/dc)* of the copolymer was measured in MEK, MeCN and DMF with a Brice-Phoenix type of differential refractometer (construc- *Viscosity*  ted in this laboratory) at 30°C with green light ( $\lambda$  = 5460 Å). The intrinsic viscosities, [ $\eta$ ], of the copolymer solutions

INTRODUCTION The values (in ml/g) in MEK, MeCN, and DMF are 0.117, 0.141 and 0.063 respectively.

Ferent from those of the other systems.<br>With this in view studies were undertaken on the solu-<br>With this in view studies were undertaken on the solu-<br>radius of gyration  $\langle S^2 \rangle_z$ , and the second virial coefficient A With this in view, studies were undertaken on the solu-<br>n properties of MMA-AN copolymers. In this paper were determined from Zimm plots<sup>4</sup>. Beattie *et al.*'s protion properties of MMA-AN copolymers. In this paper,<br>we report the results of these studies on a copolymer of gramme<sup>5</sup> was modified as an aid to the manual construction

The molecular weights obtained from all three solvents (MeCN, MEK and DMF) agree well within experimental EXPERIMENTAL error. This suggests that any polydispersity in composition which may be present in this copolymer system poses no *Polymerization and fractionation*<br>also be due to the fact that, for such a small difference in polymer of MMA-AN of 0.48 *mf* of AN, and by Spatorico<sup>8</sup>

only, because of its high *dn/dc* value.

*Table 1* gives the light scattering results. A typical Zimm plot is shown in *Figure 1*.

30°C are 0.72, 0.65 and 0.68 respectively and the values for PAN in DMF<sup>11</sup> and  $\gamma$ -BL<sup>12</sup> are 0.72 and 0.69 respectively.

polymer in these solvents are higher than those for both

solvent for PMMA<sup>13</sup> and a non-solvent for PAN, the  $a$  value

mum at  $45^{\circ}$ C, whereas for  $\gamma$ -BL, a maximum is observed at

were determined at different temperatures in the concen- at the same temperature, though all the solvents seem to be tration range  $0.1$  to  $0.5$  g/dl, with suspended level dilution good solvents. viscometers. The kinetic energy and shear correction fac-<br>tors were not applicable. Table 2 gives the viscosity data.  $30^{\circ}$ C are 0.72, 0.65 and 0.68 respectively and the values for

## RESULTS AND DISCUSSION From this, it is clear that the  $\alpha$  values obtained for the co-

## *Mark-Houwink relation*  $\blacksquare$  **the parent homopolymers.** Even in MeCN, which is a  $\theta$ -

From the plots of log  $[\eta]$  *versus*  $\log M_w$  in *Figure 2*, Mark-<br>Houwink relations were established for MA1 in MeCN, MEK, the copolymer in this solvent is 0.746 which is compar-Houwink relations were established for MAI in MeCN, MEK, able to the values obtained in the other solvents.<br>DMF and  $\gamma$ -BL at different temperatures. Values of K' and The offect of temperature on the values of a is DMF and  $\gamma$ -BL at different temperatures. Values of K' and The effect of temperature on the values of a is not of uni-<br>a are given in Table 3.

Form nature. In the case of DMF, the a value shows a mini-<br>From the values of a we see that, for the copolymer, the mount  $45\degree C$  whereas for a BL a maximum is observed at solvent power is in the order MEK  $\leq$  MeCN  $\leq$  DMF  $\leq \gamma$ -BL  $\frac{100 \text{ m}}{45^\circ \text{C}}$ .

*Table I* Light scattering results for MA1

$\bar{M}_{W}$ x 10 <sup>-5</sup>	$\langle S^2 \rangle$	$A_2 \times 10^4$	
79.03	0.039	0.40	O 61
63.23	0.031	0.37	
47.72	0.024	0.55	
31.61	0.016	0.69	
23.71	0.012	0.65	$O-4$
21.68	0.011	0.70	



*Figure 1* Zimm plot for the fraction MA 14. A, 45°; B, 60°; C, 75°;  $Q = 0.2$ ; G, 45°C,  $Q = 0.3$ ; H, 60°C,  $Q = 0.4$ .  $\circ$ , MeCN;  $\bullet$ , MEK; D,  $90^\circ$ ; E, 105 $^\circ$ ; F, 120 $^\circ$ ; G, 135 $^\circ$ . K\* = 13.18 x 10 $^{-8}$  mol g $^{-2}$  cm $^2$   $\qquad \quad \quad \Box$ , DMF;  $^\Delta$ ,  $\gamma$ -BL

							H)
	O·6						G Ę
	O:4						Ę D
	O <sub>2</sub>						έ Ά
$L_{\text{O}}$ g (m) + Q	$\circ$						B)
	$-O2$						
	$-04$						
	$-O.6$						
		$\overline{60}$	$\overline{6\cdot 2}$	$64$ Log $\bar{M}_{w}$	66	68	

Sin<sup>2</sup> $\theta$ /2+500c *Figure 2* Mark-Houwink plot. A, 30°C, Q = 0.0; B, 30°C, Q =  $-0.1$ ; C, 30°C,  $Q = 0.0$ ; D, 45°C,  $Q = 0.1$ ; E, 60°C,  $Q = 0.2$ ; F, 30°C,  $Q = 0.2$ ; G, 45°C,  $Q = 0.3$ ; H, 60°C,  $Q = 0.4$ .  $\circ$ , MeCN;  $\bullet$ , MEK;

Fraction			<b>MEK</b> $30^{\circ}$ C	<b>DMF</b>			$\gamma$ -BL		
	$\overline{M}_{W}$ x 10 <sup>-5</sup>	MeCN $30^{\circ}$ C		$30^{\circ}$ C	$45^{\circ}$ C	$60^{\circ}$ C	$30^{\circ}$ C	$45^{\circ}$ C	$60^{\circ}$ C
MA 111	79.03	1.190	1.150			—	1.870	1.800	1.800
MA 112	63.23	1.010	0.980	1.200	1.135	1.160	$\overline{\phantom{a}}$	$\overline{\phantom{0}}$	
MA 121	47.72	0.820	0.795	$\overline{\phantom{0}}$	$\overline{\phantom{m}}$	—	1.257	1.190	1,190
MA 122	42.95	0.750	—	0.870	0.850	0.840	1.135	1.070	1,070
MA 113	37.07	0.670	-	0.775	0.768	0.740			
<b>MA14</b>	31.61	0.580	0.570	0.670	0.670	0.650	$\overline{\phantom{0}}$		
MA 15	23.71	0.480	$\overline{\phantom{m}}$		$\overline{\phantom{0}}$	÷,	0.700	0.650	0.660
MA 16	21.68	0.460	0.450						
MA 17	8.38	0.220	$\overline{\phantom{0}}$	0.238	0.256	0.218	0.299	0.269	0.289

*Table 2* Viscosity results for MA1 ( $\lceil \eta \rceil$  values)



*Figure 3* Temperature variation of  $[\eta]$ . A, MA 122; B, MA 113; C, MA 14; D, MA 17; E, MA 121; F, MA 111. O, DMF;  $\triangle$ ,  $\gamma$ -BL

Solvent	Temperature (°C)	$K' \times 10^4$	а	
<b>MeCN</b>	30	0.085	0.746	
<b>MEK</b>	30	0.111	0.727	
<b>DMF</b>	30	0.050	0.791	
	45	0.073	0.764	
	60	0.029	0.824	
$\gamma$ -BL	30	0.044	0.817	
	45	0.027	0.845	
	60	0.053	0.800	

The behaviour of the linear deformation of the polymer  $\frac{1}{\alpha}$  lower. chain, due to polymer-solvent interaction in a good solvent Such large differences in the unperturbed dimensions in<br>medium, is represented by the Flory–Fox equation<sup>14</sup>: different solvents have been reported for stiff cha

$$
[\eta] = K_0 \overline{M}_{w}^{1/2} \alpha_{\eta}^3 \tag{1}
$$

$$
K_0 = \phi_0 \left[ \left( r_0^2 \right) / \overline{M}_w \right]^{3/2}
$$
   
 (2)   
 
$$
\begin{array}{c} \text{Temperature} \\ \text{solvent} \end{array}
$$
 
$$
\begin{array}{c} \text{Temperature} \\ \left( ^{\circ} \text{C} \right) \end{array}
$$
 
$$
\begin{array}{c} \text{Temperature} \\ \text{K}_0 \times 10^3 \end{array}
$$
 
$$
\begin{array}{c} \left( r_0^2 \right) / M_w \times \\ \text{I} \end{array}
$$

and  $\alpha_n$ , the hydrodynamic expansion factor is given by:

$$
x_{\eta}^{3} = \left[\eta\right]/\left[\eta\right]_{\theta} \tag{3}
$$

where  $[\eta]_{\theta}$  is the value of  $[\eta]$  at  $\theta$ -temperature,  $\phi_{0}$  is the hydrodynamic constant, and  $\langle r_{0}^{2} \rangle$  is the unperturbed meansquare end-to-end distance.

with an increase in temperature; in good solvents,  $[\eta]$  de-F  $\sim$  creases with an increase in temperature; and in athermal solvents,  $\lceil \eta \rceil$  is independent of temperature<sup>15</sup>. It was pointed out by Kawai and Ueyama<sup>16</sup> that the chains are expanded  $\vert \cdot \vert$  most at the temperature at which  $\vert \eta \vert$  is maximum. The decrease of  $[\eta]$  after the maximum is explained by the decrease of  $\langle r_{\rm g}^2 \rangle$ .

*Figure 3* shows plots of  $[n]$  *versus* temperature T. In DMF,  $[\eta]$  is almost the same at 30° and 45°C. The further E  $\triangle$  decrease in [ $\eta$ ] could be viewed as being due to the skeletal  $12$  decrease of chain dimensions. In the case of  $\gamma$ -BL, a different trend is noticed;  $[\eta]$  decreases with increase in temperature, which seems to be characteristic of the behaviour of the copolymers in a good solvent, and then remains almost constant.

C  $\sigma$   $\sigma$  The dependence of  $[\eta]$  on  $\overline{M}_w$  in a good solvent is made use of in calculating the unperturbed dimensions  $(K_0)$  and the long range interaction parameter  $B$ . Several graphical procedures are available for the estimation of  $K_0$  from  $[\eta]$  $\Box$  in non-ideal solvents  $\Box$  The simplest one is due to Stock- $D \sim$   $\sim$  mayer and Fixman<sup>18</sup>, and is widely used for studies on poly- $\Box$  mers and copolymers. The relation is given by:

$$
[\eta] / M_w^{1/2} = K_0 + 0.51 B \phi_0 \overline{M}_w^{1/2}
$$
 (4)

$$
B = 2\overline{\nu}^2 (\gamma_2 - \chi_1) / N_A V_1 \tag{5}
$$

where  $\bar{\nu}$  is the specific volume of the polymer,  $V_1$  is the *Table 3* Mark-Houwink parameters for MA1  $\chi_1$  is the solute-solvent,  $N_A$  is Avogadro's number, and  $\chi_1$  is the solute-solvent interaction parameter.

 $K_0$  values were evaluated by this method and are given in Table 4. Figure 4 gives the Stockmayer-Fixman plots.

From the Table, it can be seen that the unperturbed dimensions depend on the solvent as well as on the temperature. The values of  $K_0$  in MeCN and MEK at 30°C are the same within the limits of experimental error, while the values in DMF and  $\gamma$ -BL (the solvents for the parent homopolymers) are smaller at this temperature. The corresponding  $K_0$  values for PMMA<sup>10</sup> and PAN<sup>19</sup> are 0.78  $\times$  10<sup>-3</sup> and  $2.05 \times 10^{-3}$ . For the copolymer, the  $K_0$  values in all the solvents are lower than the  $K_0$  values for the parent homopolymers. In general, it is observed that in a solvent with *Temperature variation of*  $[\eta]$ <br>
larger value of a (the Mark-Houwink exponent)  $K_0$  values

> different solvents have been reported for stiff chain polymers such as cellulose derivatives<sup>20,21</sup>.

where *Table 4* Short range interaction parameters for MA1

$T_0 = \phi_0 [\langle r_0^2 \rangle / \overline{M}_w]^{3/2}$	$\left( 2\right)$	solvent	Temperature $(^{\circ}C)$	$K_0 \times 10^3$	$\langle r_0^2 \rangle / M_W \times$ $10^{17}$	σ
$\alpha_n$ , the hydrodynamic expansion factor is given by:		<b>MeCN</b>	30	0.175	1.622	1.22
		<b>MEK</b>	30	0.182	1.665	1.23
		<b>DMF</b>	30	0.140	1.397	1.13
$\alpha_n^3 = [\eta]/[\eta]_n$	(3)		45	0.180	1.652	1.23
			60	0.102	1.132	1.02
re $[\eta]_{\theta}$ is the value of $[\eta]$ at $\theta$ -temperature, $\phi_0$ is the		$\gamma$ -BL	30	0.150	1.463	1.16
rodynamic constant, and $\langle r_0^2 \rangle$ is the unperturbed mean-			45	0.132	1.344	1.11
re end-to-end distance.			60	0.158	1.515	1.18



*Figure 4* Stockmayer--Fixman plot. A, 30°C,  $Q = 0.0$ ; B, 30°C,  $Q = 0.1$ ; C, 30°C,  $Q = 0.2$ ; D, 45°C,  $Q = 0.3$ ; E, 60°C,  $Q = 0.4$ ;  $Q = 0.1$ ; C, 30°C,  $Q = 0.2$ ; D, 45°C,  $Q = 0.3$ ; E, 60°C,  $Q = 0.4$ ; for the copolymer and parent homopolymers.  $\chi_A$  and  $\chi_B$ <br>F, 30°C,  $Q = 0.4$ ; G, 45°C,  $Q = 0.5$ ; H, 60°C,  $Q = 0.6$ ,  $\circ$ , MeCN. F, 30°C,  $Q = 0.4$ ; G,  $45^{\circ}$ C,  $Q = 0.5$ ; H,  $60^{\circ}$ C,  $Q = 0.6$ ,  $\circ$ , MeCN. values, interpolated from the data on PMMA<sup>10</sup> and  $\bullet$ , MEK;  $\Box$ , DMF;  $\triangle$ ,  $\gamma$ -BL

tained from the Stockmayer-Fixman equation using a value served for other copolymer systems, such as styrene/ of 2.68  $\times$  10<sup>21</sup> dl/g for  $\phi_0$ <sup>22</sup>. The results are included in methyl methacrylate copolymer<sup>10</sup>.

chain conform to an idealized random-flight model, and the chain consists of two different kinds of independent statistical chain element, the unperturbed mean-square end-toend distance would obey the relation<sup>1</sup>:

$$
[(r_0^2)/\overline{M}_w]_{C_0} = W_A [(r_0^2)/\overline{M}_w]_A + W_B [r_0^2/\overline{M}_w]_B
$$
 (6) Temperature

where  $W_A$  and  $W_B$  are the weight fractions, and the quantities in brackets are characteristic of homopolymers.

## **Steric factor**

The steric factor  $\sigma$ , which is a measure of the hindrance to internal rotation about the carbon-carbon single bond \* Calculated from Shimura's data on MMA-AN copolymer<sup>7</sup> of the main chain of a flexible polymer molecule in the unperturbed state, is defined by:

$$
\sigma = \left[ \langle r_0^2 \rangle / \langle r_{0f}^2 \rangle \right]^{1/2} \tag{7}
$$

where  $\langle r_{0f}^2 \rangle$  is the mean-square end-to-end distance of the polymer chain with complete free internal rotation about the carbon-carbon bond of the main chain. Table 4 includes the  $\sigma$  values as well.

It will be seen that the  $\sigma$  values of this copolymer are smaller than 2.2, the value reported for the parent homopolymers<sup>23</sup>.

## Long range interaction parameter

The long range interaction parameter  $B$ , evaluated from the Stockmayer-Fixman equation, is given in *Table 5.* 

From the values of  $B$ , the solvent power for the various solvents can be arranged as  $MEK < MeCN < DMF < \gamma$ -BL, -~ these solvents. B shows a minimum at 45°C in the case of DMF. In  $\gamma$ -BL, *B* decreases with an increase in temperature.

> 5, where  $\chi_1$  values are also included, that  $\chi_1$  is independent of solvent and temperature, It is also interesting to note expected from the present polymer theories for good

The excess interaction parameter,  $\chi_{AB}$ , were calculated  $\bigcirc$  from the  $\chi_1$  values of copolymers and homopolymers using the expression<sup>1</sup>

$$
0.4 \t 0.8 \t 12 \t 16 \t 20 \t 2.4 \t 2.8 \t X_1 = x_A x_A + x_B x_B - x_A x_B x_{AB} \t (8)
$$

where  $x_A$  and  $x_B$  are the mole fractions of A and B in the copolymer.  $x_1$ ,  $x_A$  and  $x_B$  are the interaction parameters PAN<sup>24</sup>, are given in *Table 6.*  $\chi$ <sub>AB</sub> values calculated from equation  $(8)$  are included in  $Tab\tilde{l}e$  5. It will be seen from the *Table* that these values are negative. These values do show a solvent effect, but are practically independent of temperature. The  $\chi_{AB}$  value calculated for the data given *Unperturbed dimensions* by Shimura 7 for MMA-AN copolymer of 0.48 *mf* of AN is Values of  $\langle r_0^2 \rangle / \overline{M}_w$  were calculated from  $K_0$  values ob-<br>also negative. This trend is opposite to what has been ob-

*Table 4.* **The large values of a, the Mark-Houwink exponent, and If the unperturbed average dimensions of a copolymer the expansion factor**  $\alpha$  3 obtained through the use of the the expansion factor  $\alpha_n^3$  obtained through the use of the

*Table 5* Long range interaction parameters for MA1

$\left[\langle r_0^2 \rangle / M_w \right]_{C_0} = W_A \left[\langle r_0^2 \rangle / M_w \right]_A + W_B \left[\langle r_0^2 \rangle / M_w \right]_B$ (6) ere $W_A$ and $W_B$ are the weight fractions, and the quanti-	Solvent	Temperature $(^{\circ}C)$	$B \times 10^{27}$	X <sub>1</sub>	XAB
in brackets are characteristic of homopolymers.	<b>MEK</b>	30	0.061	0.499	
	MeCN	30	0.067	0.498	
The value of $\left[\langle r_0^2 \rangle / \overline{M}_w \right]_{C_0}$ computed for MA1 from equa- n(6) is 1.096 × 10 <sup>-17</sup> cm <sup>2</sup> , by taking 0.949 × 10 <sup>-17</sup> and	<b>DMF</b>	30	0.098	0.497	$-0.32$
		45	0.082	0.498	$-0.32$
$81 \times 10^{-17}$ cm <sup>2</sup> as the values for PMMA and PAN <sup>23</sup> . The		60	0.107	0.497	$-0.32$
erimental values are higher than this ideal value.	$\gamma$ -BL	30	0.143	0.496	$-0.24$
		45	0.137	0.496	$-0.25$
		60	0.129	0.497	$-0.26$
ric factor	Copolymer-				
The steric factor $\sigma$ , which is a measure of the hindrance	DMF*	30	0.850	0.476	$-0.35$

Table 6 Interaction parameters for homopolymers

Solvent	Temperature $(^{\circ}C)$	XΔ	$x_R$	
<b>DMF</b>	30	0.486	0.285	
	45	0.484	0.293	
	60	0.481	0.295	
$\gamma$ -BL	30	0.487	0.335	
	45	0.484	0.337	
	60	0.479	0.340	

Fraction				<b>DMF</b>			$\gamma$ -BL		
	$\overline{M}_{W}$ x 10 <sup>-5</sup>	<b>MeCN</b> $30^{\circ}$ C	<b>MEK</b> $30^{\circ}$ C	$30^{\circ}$ C	$45^{\circ}$ C	$60^{\circ}$ C	$30^{\circ}$ C	$45^{\circ}$ C	$60^{\circ}$ C
<b>MA111</b>	79.03	2.417	2.248				4.435	4.853	4.058
MA 112	63.23	2.295	2.142	3.409	2.504	4.517	$\overline{\phantom{0}}$		
MA 121	47.72	2.147	1.996	∽	$\overline{\phantom{m}}$	$\overline{\phantom{m}}$	3.833	4.135	3.450
MA 122	42.95	2.068	$\overline{\phantom{m}}$	2.998	2.279	3.982	3.652	3.907	3.275
MA 113	37.07	1.986	$\overline{\phantom{0}}$	2.869	2.212	3.775	<b></b>	$\qquad \qquad \qquad$	
<b>MA14</b>	31.61	1.865	1.758	2.691	2.092	3.589	$\overline{\phantom{0}}$	$\overline{\phantom{m}}$	
<b>MA15</b>	23.71	1.776	-		$\overline{\phantom{0}}$		3.030	3.203	2.715
<b>MA 16</b>	21.68	1.785	1.681		$\overline{\phantom{a}}$	—	$\overline{\phantom{a}}$		
<b>MA17</b>	8.38	1.375	$\overline{\phantom{a}}$	1.861	1.553	2.342	2.182	2.222	1,996

*Table 7* Evaluation of  $\alpha_{\eta}^2$  values by Stockmayer--Fixman equations

Stockmayer-Fixman equation *(Table* 7), suggest that there REFERENCES is a large extension of these molecules in these solvents due to unusually favourable polymer-solvent interaction. On the other hand, the very low values of the second virial co-<br>
efficient  $A_2$ , and the large values of  $\chi_1$ , together with the B. N. J. Polym. Sci. 1955, 16, 517 efficient  $A_2$ , and the large values of  $\chi_1$ , together with the B.N.J. *Polym. Sci.* 1955, 16, 517<br>observed bigh values of a suggest that the large extension 2 Reddy, C.R. and Kalpagam, V.J. *Polym. Sci. (Polym. Phys.* observed high values of a, suggest that the large extension of these molecules can be understood in terms of unusual and the state of these molecules can be understood in terms of unusual and Kashyap, A. K., Reddy, C. R. and Kalpagam, *V. J. J. Indian* short range interactions which affect the unperturbed *Chem. Soc.* 1976, 53, 106 dimensions. Cellulose derivatives also exhibit high values of 4 Zimm, B. H. J. Chem. Phys. 1943, 16, 1093<br>a and very low values of  $A_2$  which have been interpreted 5 Beattie, W. H., Laudenslager, R. K. and Moacanin, J. NA a and very low values of  $A_2$ , which have been interpreted as the typical properties of stiff-chain polymers. From the 6 Bushuk, W. and Benoit, H. *Can. J. Chem.* 1958, 36, 1616 large values of *an3* obtained by applying the Flory-Fox 7 Shimura, Y. *Bull Chem. Soc. Jpn* 1967, 40, 273 equation<sup>14</sup>, Kurata and Stockmayer<sup>23</sup> concluded that these 8 Spatorico, A. L. J. *Appl. Polym. Sci.* 1974, 18, 1793 equation<sup>14</sup>, Kurata and Stockmayer<sup>23</sup> concluded that these  $\begin{array}{ccc}\n & 8 \\
\text{5} & \text{5} & \text{5} \\
\text{6} & \text{6}\n\end{array}$ <br>
9 Chinai, S. N., Matlack, J. D., Resnick, A. L. and Sanuels, R. J.<br>
Foroughle polymer solvent interactions ra favourable polymer-solvent interactions rather than unusual *J. Polym. Sci.* 1955, 17, 391<br>chart range interactions. Becont theoretical studies<sup>20,21</sup> 10 Reddy, C. R., Kashyap, A. K. and Kalpagam, V. Polymer short range interactions. Recent theoretical studies<sup>20,21</sup> 10 Reddy, C. R., Kashyap, A. K. and K<br>suggest that these chains assume large extensions mainly due 11 Krigbaum, W. R. and Tokita, N. *J. P* to the short range interactions, indicating that the 12 Shibukawa, T., Sone, M., Uchida, A. and Iwahari, K. J.<br>Stockmaver–Fixman equation may not hold for stiff-chain *Polym. Sci.* (A-1) 1968, 6, 147 Stockmayer-Fixman equation may not hold for stiff-chain *13* polymers.<br>
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The present experimental data (low  $A_2$  values and large  $\chi_1$ ,  $\alpha_{\eta}^3$  and *a* values) suggest that the incorporation of AN 15 Flory, P. J. 'Principles of Polymer Chemistry', Cornell Univer-<br>in MMA (0.289 *mf* of AN) might have introduced some sity Press, Ithaca, New York, in MMA (0.289 *mf* of AN) might have introduced some sity Press, Ithaca, New York, 1953, pp.622–626<br>stiffness in the chain and hence the Stockmayer-Fixman 16 Kawai, T. and Ueyama, T. J. Appl. Polym. Sci. 1960, 3, 227 stiffness in the chain and hence the Stockmayer-Fixman 16 Kawai, T. and Ueyama, T. *J. Appl. Polynics* and the modified for such systems 17 Cowie, J. M. G. *Polymer* 1966, 7, 487 equation may have to be modified for such systems.

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